

FIG. 1

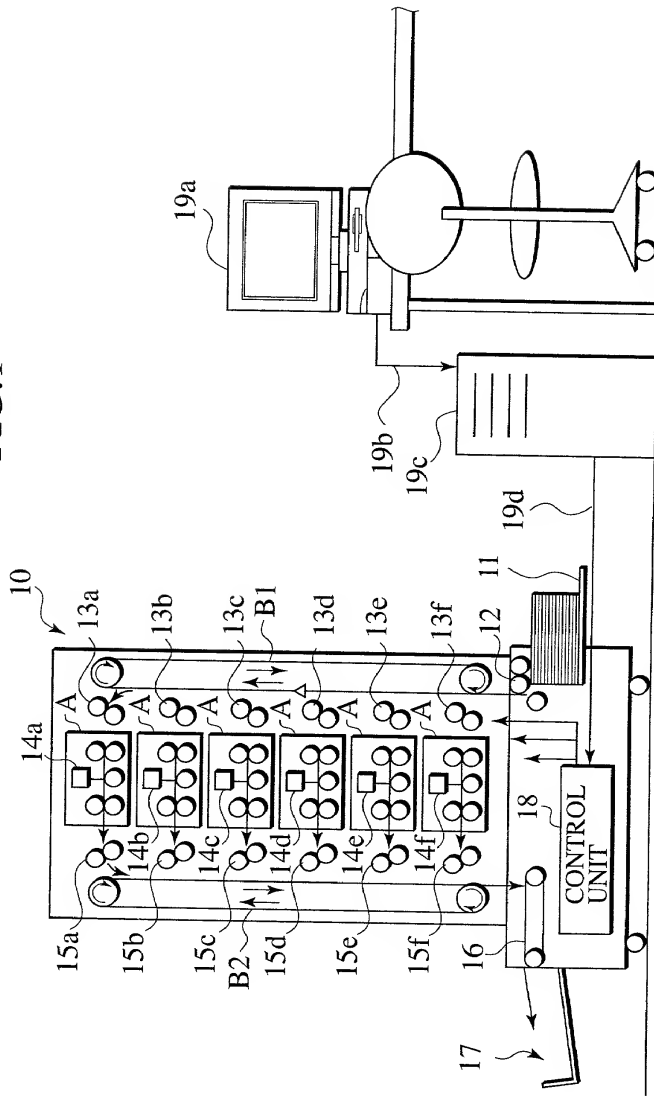


FIG.2

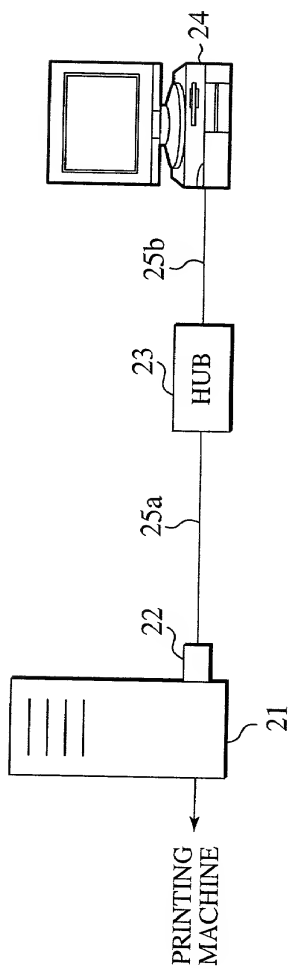


FIG.3

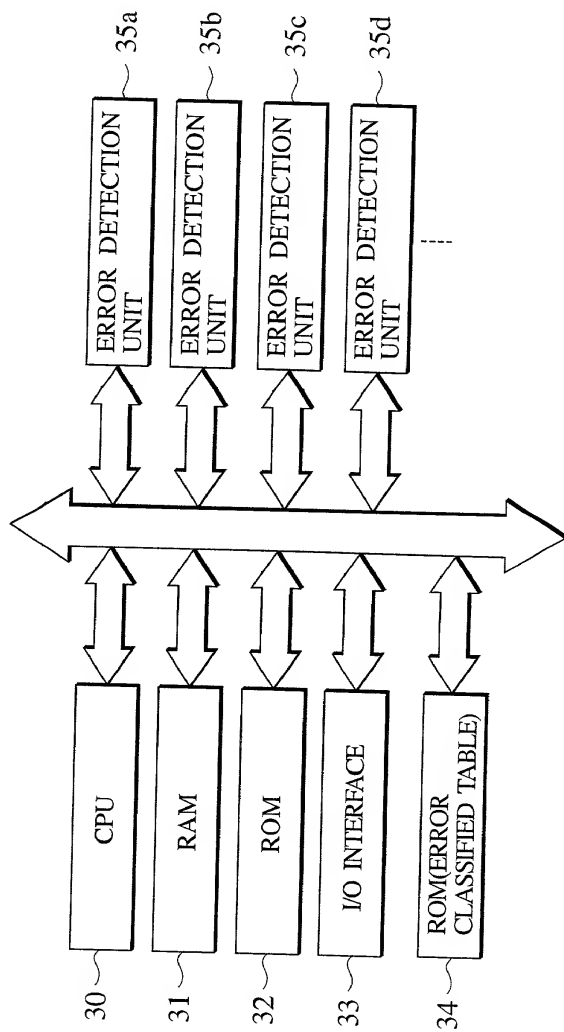


FIG.4A

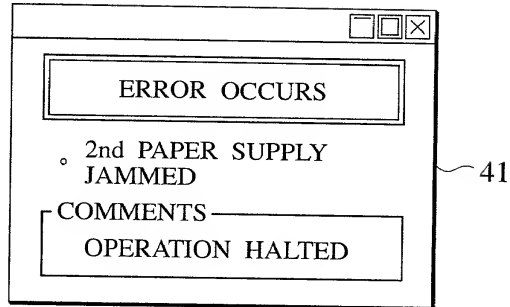


FIG.4B

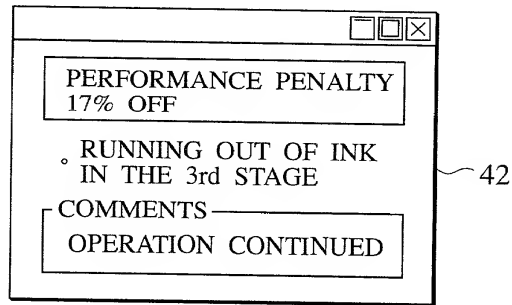


FIG.4C

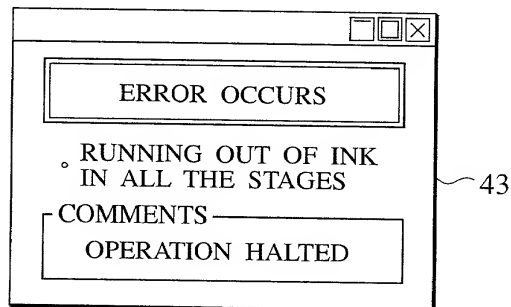


FIG. 6A

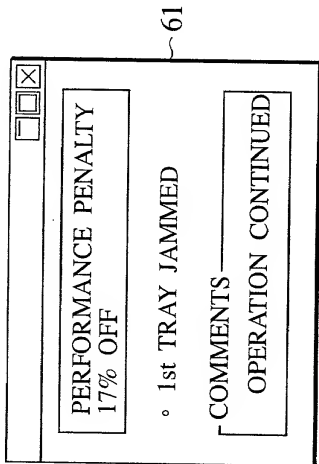


FIG. 6B

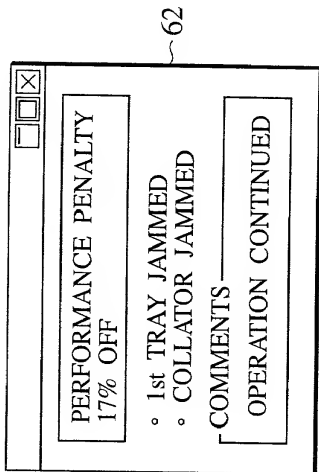


FIG. 6C

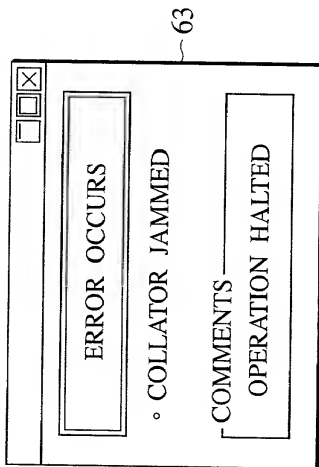


FIG. 6D

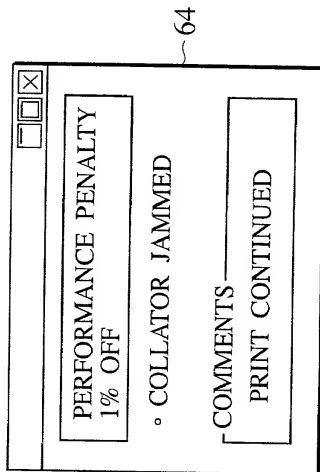


FIG. 7A

| Ink error | Error type | | Error class |
|--|-----------------------|----------------------------|-------------|
| | Paper discharge error | | |
| No error occurs in all stages | No error occurs | No error occurs | |
| | Error(s) occurs | Halting printing operation | |
| Error occurs in a stage(s) with an operable stage(s) | No error occurs | Penalty in throughput | |
| | Error(s) occurs | Halting printing operation | |
| Errors occur in all stages | No error occurs | Halting printing operation | |
| | Error(s) occurs | Halting printing operation | |

FIG. 7B

| Ink error | Error type | | Error class |
|---|---|---|--|
| | Paper transportation error in a paper feed unit(s) or in a stacking tray(s) | Paper transportation error in a collator(s) | |
| No error occurs in all stages | No error occurs in all stages | No error occurs | No error occurs |
| | Error occurs in a stage(s) with an operable stage(s) | Error(s) occurs | While printing While collating Penalty in throughput |
| | | No error occurs | Penalty in throughput |
| | | Error(s) occurs | While printing While collating Halting printing operation |
| Error occurs in an stage(s) with an operable stage(s) | Errors occur in all the stages having no ink error | | Halting printing operation |
| | No error occur in a stage(s) having no ink error | Don't care | Halting printing operation |
| | | No error occurs | Penalty in throughput |
| | | Error(s) occurs | While printing While collating Halting collating operation |
| No error occurs in all stages | Don't care | Don't care | Halting printing operation |